

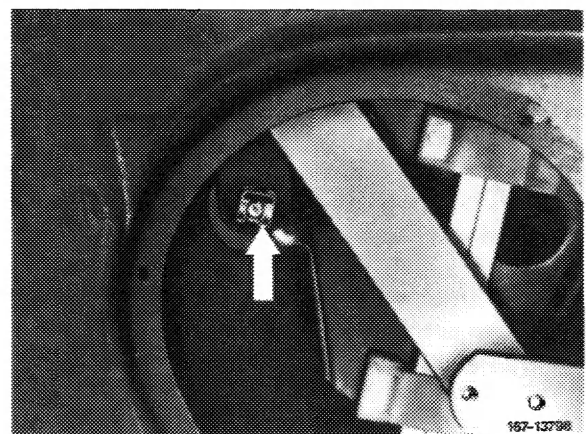
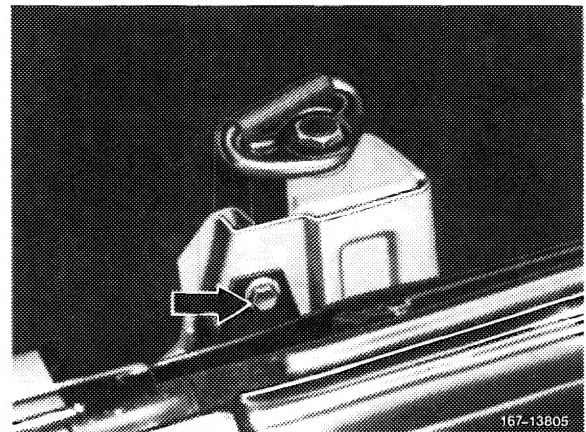
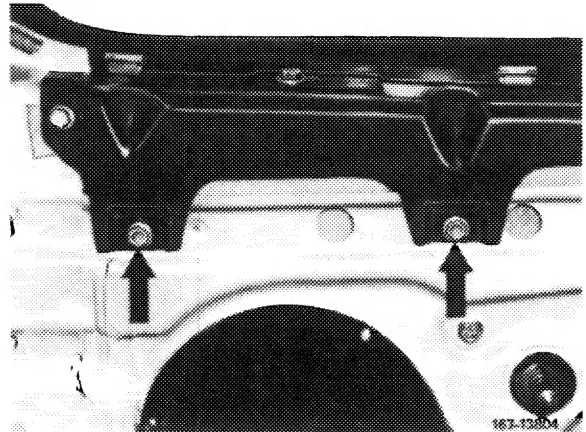
**Note**

In order to avoid damage to the chromed parts of the quarter window during assembly, they have to be covered with masking tape.

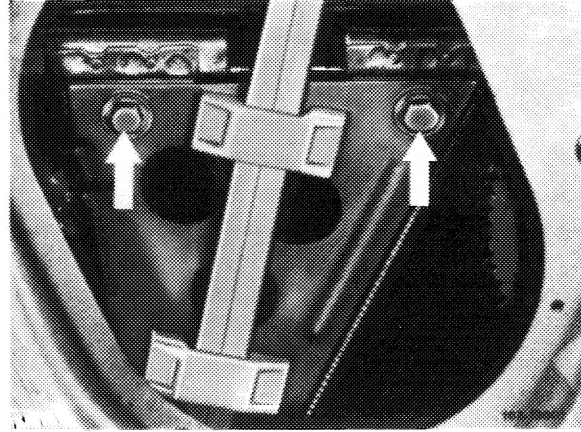
**Remove**

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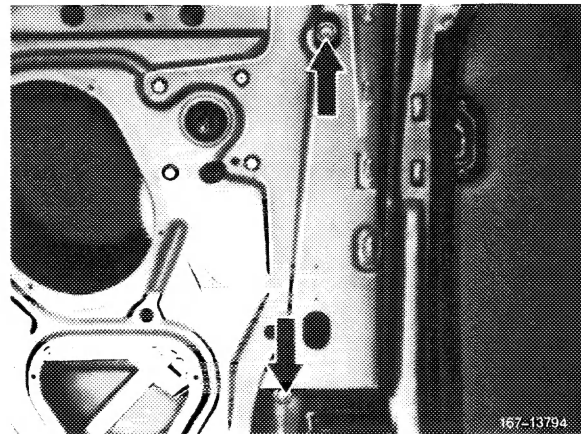
- 1 Remove rear trim panel (68—456).
- 2 Unscrew screws at the shell cover.
- 3 Unscrew screw at the box-type column front and lift off shell cover.
- 4 Unscrew both covers from the access openings.
- 5 Remove lock at intermediate lever from window lifter and disconnect intermediate lever at the guide plate.



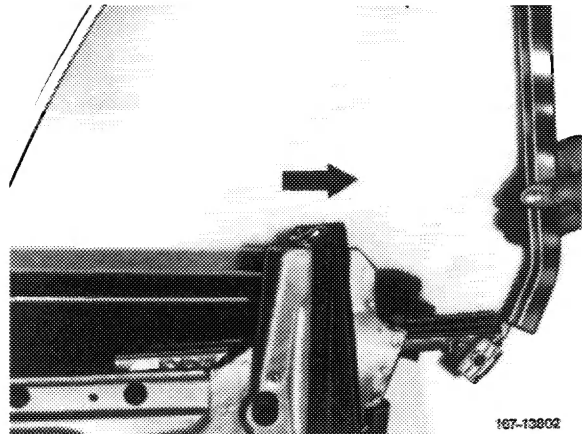
6 Unscrew both screws at the top of the guide plate.



7 Unscrew both screws at the front of the guide rail and pull out guide rail downwards from the guide jaws of the rear quarter window.



8 Lift quarter window glass forward and out of the shell.

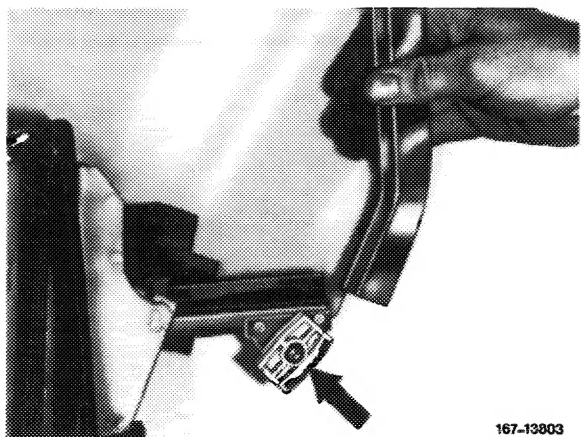


## Install

9 Installation takes place in reverse order.

**Note:** The guide jaw must be so installed in the front guide rail that the spring side of the guide jaw runs at the narrow corner of the guide rail.

Prior to fitting the shell cover and the two covers at the access openings, the rear quarter window glass must be adjusted.



## Adjust

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### Note

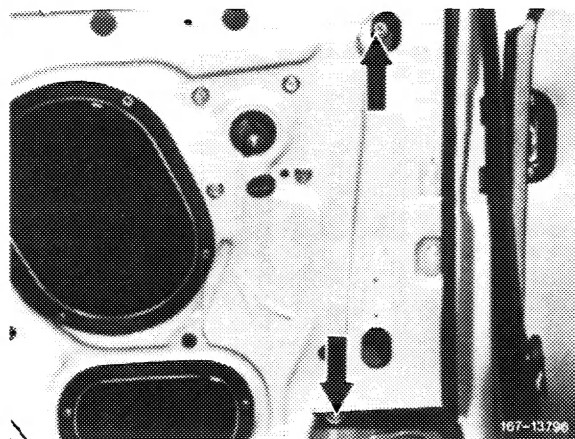
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Prior to starting adjusting at the rear quarter window, correct adjustment of the crank window at the driver's door must be checked.

10 Wind up rear quarter window.

11 Unscrew both screws at the front guide rail and push window glass backwards against the weather-strip.

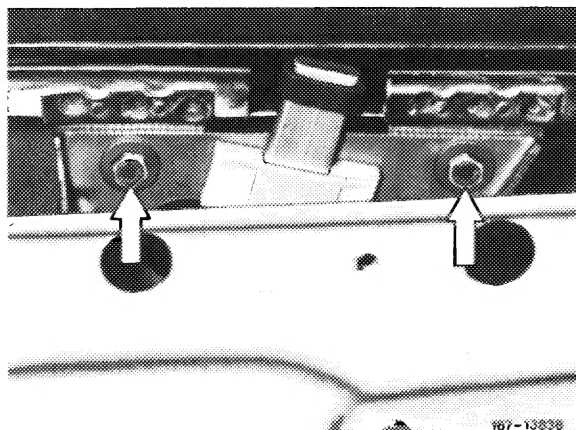
12 In this position, tighten screws at the front guide rail.



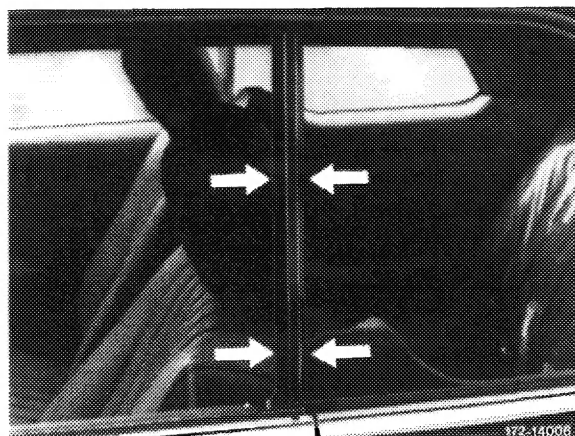
13 Loosen both screws at the top of the guide plate.

14 With the front screw at the elongated hole, adjust front edge of the rear quarter window parallel to the rear edge of the crank window and secure.

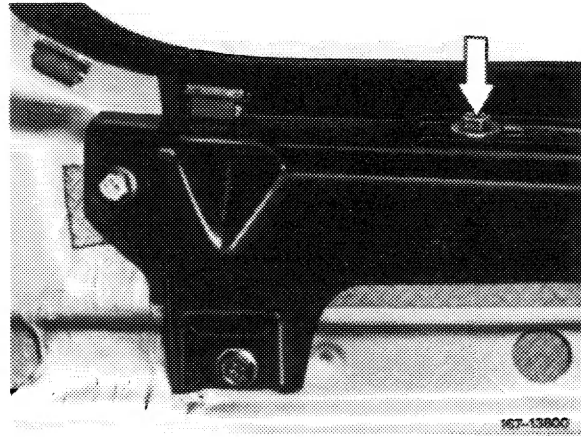
15 Install door shell cover.



**Note:** Adjust rear quarter window parallel to rear edge of crank window.



16 Adjust stop for upper lift limitation with the screw (arrow) at the shell cover.



17 Adjust lateral contact pressure of the rear quarter window glass with the screw (arrow).

